

MOR Single and Dual DC/DC Converters

28 VOLT INPUT – 120 WATT

FEATURES

- -55° to +125°C operation
- 16 to 40 VDC input
- Fully isolated
- Magnetic feedback
- Fixed frequency 550 kHz typical
- Topology – Single Ended Forward
- Will withstand transients of up to 50 V for up to 120 msec.
- Output trim 60% to 110%
- Input and output side inhibit
- Remote sense
- Synchronization
- Parallel up to 5 units
- Output short circuit protection
- Up to 80 W/in³, 87% efficiency



MODELS

VDC OUTPUT

SINGLES	DUALS
3.3	±3.3
5	±5
6.3	±6.3
9.5	±9.5
12	±12
15	±15

DESCRIPTION

With up to 120 watts of output power, the MOR Series™ of DC/DC converters operates from a standard 28 volt bus and offers a wide input range of 16 to 40 VDC. Full operation over the military temperature range, -55°C to +125°C, makes the MOR Series an ideal choice for military, aerospace, space, and other high reliability applications. In compliance with MIL-STD-704D, the converters will withstand transients of up to 50 volts for up to 120 milliseconds. Use Interpoint's FME28-461 EMI filter to pass MIL-STD-461C, CE03 requirements.

The MOR Series converters incorporate a single-ended forward topology which uses a constant frequency Pulse Width Modulator

(PWM) current mode control design and switches at 550 kHz, nominal. The converters also provide short circuit protection by restricting the current to 125% of the full load output current. All models offer two inhibits, one referenced to input common and one referenced to output common. A remote sense function is available on single output models.

Using the trim function, the MOR Series can provide any output from 2 to 33 VDC. For example, trimming the two 15 volt outputs of the 15 dual (MOR2815D) to 14 volts, and then stacking the outputs will provide a 28 volt output.

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PIN OUT		
Pin	Single Output	Dual Output
1	Positive Input	Positive Input
2	Input Common	Input Common
3	Trim	Case
4	Inhibit 1 (INH1)	Inhibit 1 (INH1)
5	Sync Out	Sync Out
6	Sync In	Sync In
7	Positive Output	Positive Output
8	Output Common	Output Common
9	Sense Return	Negative Output
10	Positive Sense	Trim
11	Share	Share
12	Inhibit 2 (INH2)	Inhibit 2 (INH2)

PINS NOT IN USE	
Trim	Leave unconnected
Case	User's discretion
Inhibit (INH1, INH2)	Leave unconnected
Sync Out	Leave unconnected
Sync In	Connect to input common
Share	Leave unconnected
Sense Lines	Must be connected to appropriate outputs

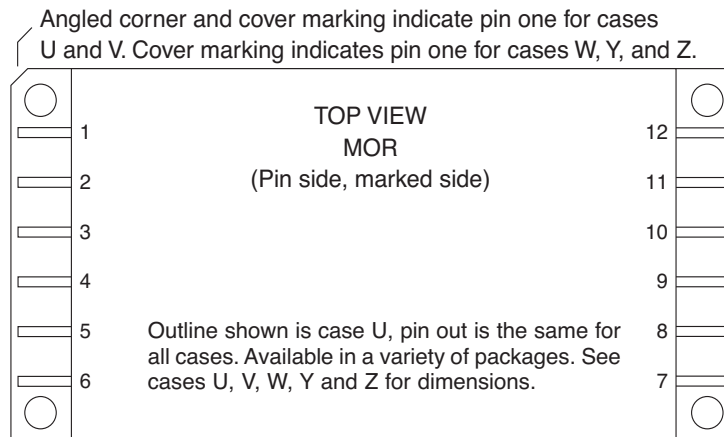


FIGURE 2: PIN OUT TOP VIEW

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HOW TO USE FUNCTIONS

POSITIVE INPUT AND INPUT COMMON

Steady state voltage range is 16 to 40 VDC. Transient range is 40 to 50 V for a maximum of 120 msec. Low voltage lockout prevents the units from operating below approximately 15.5 VDC input voltage to keep system current levels smooth, especially during initialization or re-start operations. All models include a soft-start function to prevent large current draw and minimize overshoot.

CASE AND EXTERNAL INPUT FILTERS

Internal 500 V capacitors are connected between the case and input common and between the case and output common. See Figure 3.

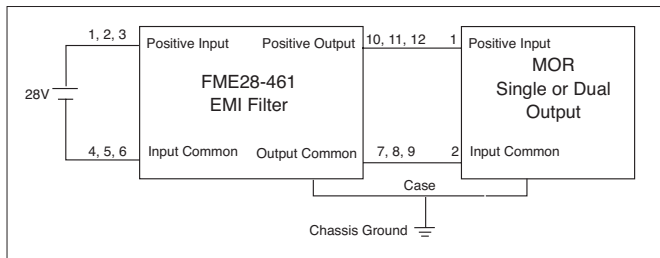


FIGURE 3: EXTERNAL FILTER CONNECTION

Interpoint's FME filters are recommended to meet CE03 requirements for reflected input line current. When using an external input filter it is important that the case of the filter and the case of the converter be connected through as low an impedance as possible. Direct connection of the baseplates to chassis ground is the best connection. If connected by a single trace, the trace should be as wide as it is long.

TRIM

Both single and dual output models include a trim function. Output voltage can be trimmed from 60% up to 110% of nominal V out. When trimming up, do not exceed the maximum output power. When trimming down, do not exceed the maximum output current. See Figure 4.

On dual models the positive output is regulated and the negative output is transformer coupled (cross-regulated) to the positive output. When trimming the duals, both output voltages will be adjusted equally. See Figure 5.

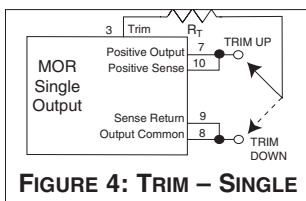


FIGURE 4: TRIM – SINGLE

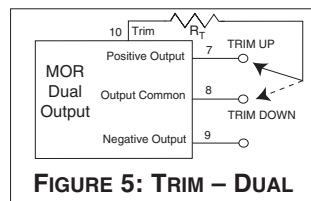


FIGURE 5: TRIM – DUAL

TRIM FORMULAS

Trim Up:

$$\alpha = \frac{V_o}{V_{o \text{ nominal}}} , 1.0 \leq \alpha \leq 1.1$$

$$R_T (\text{k}\Omega) = \frac{\left(\frac{V_o}{2.5} - 1 \right) \cdot 20}{(\alpha - 1)} - 50$$

Example:

$$V_{o \text{ nominal}} = 5.0, V_o = 5.25, \alpha = 1.05, R_T = 390 \text{ k}\Omega$$

Trim Down:

$$\alpha = \frac{V_o}{V_{o \text{ nominal}}} , 0.6 \leq \alpha \leq 1.0$$

$$R_T (\text{k}\Omega) = \frac{50 \cdot \alpha - 30}{1 - \alpha}$$

$$\text{Example: } V_{o \text{ nominal}} = 5.0, V_o = 4.5, \alpha = 0.9, R_T = 150 \text{ k}\Omega$$

INHIBIT 1 AND 2

Two inhibit terminals disable switching, resulting in no output and very low quiescent input current. The two inhibit pins allow access to an inhibit function on either side of the isolation barrier to help maintain isolation.

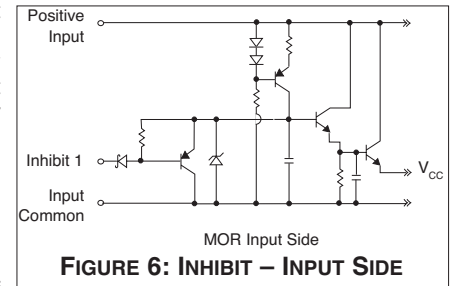


FIGURE 6: INHIBIT – INPUT SIDE

An open collector is required for interfacing with both of the inhibit pins. Applying an open-collector TTL logic low to either

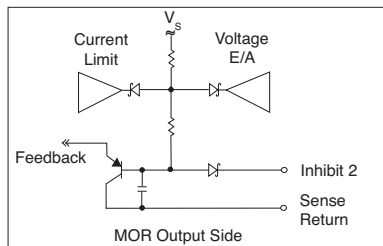


FIGURE 7: INHIBIT – OUTPUT SIDE

Inhibit 2 it is 8 V. Float the inhibit pin(s) if not used. The required logic low voltage level is 0.2 V maximum.

See Figures 6 and 7.

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SYNC IN AND SYNC OUT

The MOR converters can be synchronized to the system clock by applying a TTL compatible sync signal to the Sync In pin. Sync Out can be used to synchronize other components to the MOR converter's switching frequency.

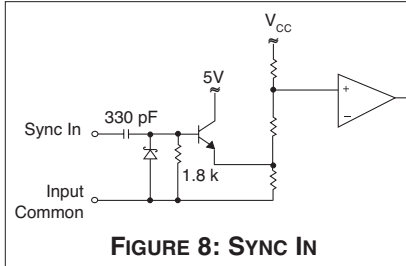


FIGURE 8: SYNC IN

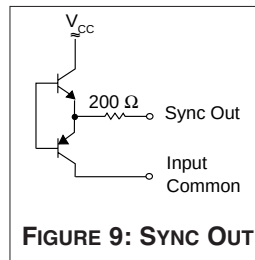


FIGURE 9: SYNC OUT

The frequency range for external synchronization is 525 to 625 kHz. The requirements for an external signal are 15% to 50% duty cycle, $0 \leq L \leq 0.8$ V and $4.5 \leq H \leq 9$ V. Both Sync In and Sync Out are referenced to input common. Sync In should be grounded to input common if not used. See Figures 8 and 9.

POSITIVE SENSE, SENSE RETURN

A special remote sensing feature maintains the desired output voltage at the load. See Figure 12. When this feature is not used, connect the sense lines to their respective output terminals. See Figure 13. Remote sensing is available on single output models only. Do not exceed 110% of V_{out} and maximum output power.

SHARE (PARALLELING)

By using the Share pin, up to five single or dual converters may be paralleled for a total output power of over 500 watts (90% P_{out} / converter, max.). The converters will share within 10% of each other at 25 to 90% rated power. MOR converters feature true n+1 redundancy for reliability in critical applications. See Figure 10 for the proper connections.

All Positive Outputs and Positive Senses should be connected to a common point. All Negative Outputs and Sense Returns should be connected to a common point. The Share pin is referenced to Sense Return. Leave the share pin floating (unconnected) if not used. Also see Figure 12.

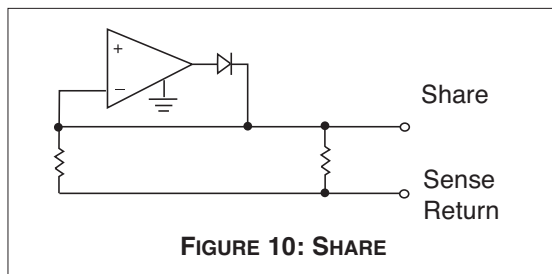


FIGURE 10: SHARE

POSITIVE OUTPUT, NEGATIVE OUTPUT AND OUTPUT COMMON

Output current is limited to 125% of maximum specified current under short circuit or load fault conditions.

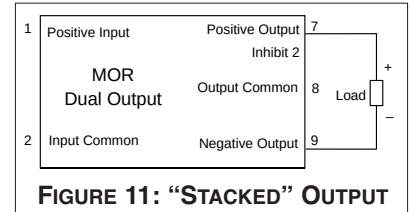


FIGURE 11: "STACKED" OUTPUT

Single output models operate from no load to full load. Dual output models with balanced loads operate from no load to full load. For dual models with unbalanced loads, at least 10% of the total output power must be drawn from the positive output at all times, however, the negative output does not require a minimum load. See note 7, cross regulation, under the Electrical Characteristics Tables. Dual outputs may be "stacked" to double the output voltage. See Figure 11.

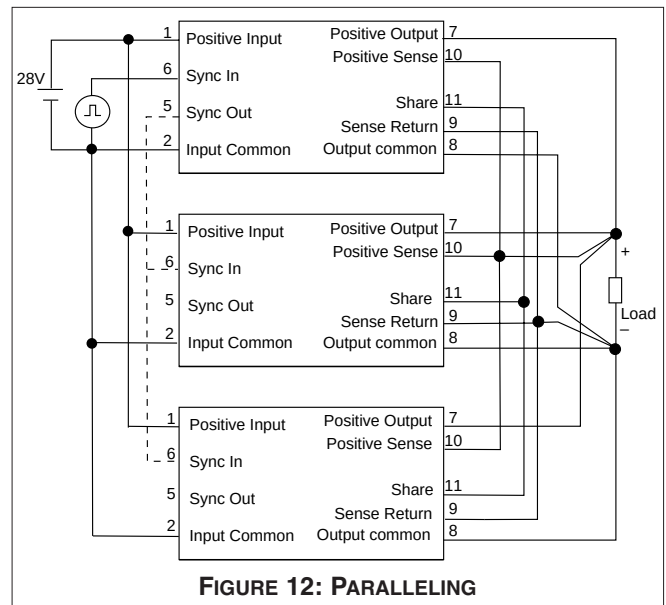


FIGURE 12: PARALLELING

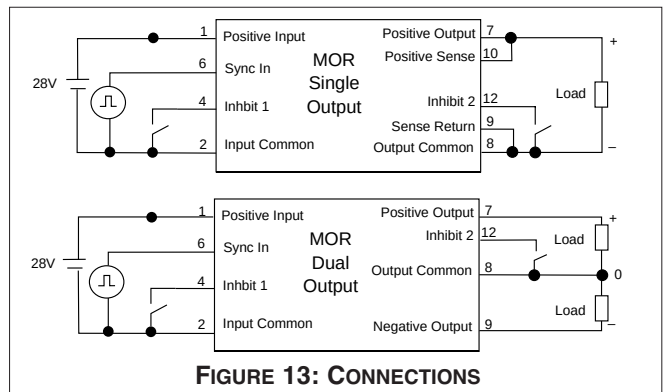
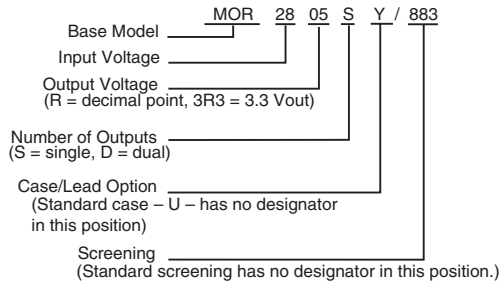


FIGURE 13: CONNECTIONS

MOR Single and Dual DC/DC Converters

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MODEL NUMBERING KEY



SMD NUMBERS

STANDARD MICROCIRCUIT DRAWING (SMD)	MOR SERIES SIMILAR PART
5962-9954401HXC	MOR283R3S/883
5962-9954801HXC	MOR2805S/883
5962-9954501HXC	MOR286R3S/883
5962-9954601HXC	MOR289R5S/883
5962-9954901HXC	MOR2812S/883
5962-9955001HXC	MOR2815S/883
5962-9956401HXC	MOR283R3D/883
5962-9956101HXC	MOR2805D/883
5962-9956501HXC	MOR286R3D/883
5962-9956601HXC	MOR289R5D/883
5962-9956201HXC	MOR2812D/883
5962-9956301HXC	MOR2815D/883

For exact specifications for an SMD product, refer to the SMD drawing.
SMDs can be downloaded from: <http://www.dscc.dla.mil/programs/smcr>

CASE DESIGNATOR

STANDARD MICROCIRCUIT DRAWING (SMD)	MOR SERIES SIMILAR PART
X	U
U	V
T	W
Y	Y
Z	Z

Model Selection

MOR28

Base model Vout value number of outputs case option screening

Choose one from each of the following rows

Vout value for singles and duals: 3R3, 5, 6R3, 9R5, 12, 15

"R" = decimal point, 3R3 = 3.3 VDC

Number of outputs S (single) or D (dual)

Case option standard (case U - leave blank), or case V, W, Y, Z

Screening standard screening, leave blank /ES (ES screening), /883 (Class H, QML)

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Electrical Characteristics: 25°C Tc, 28 VDC Vin, 100% load, free run, unless otherwise specified.

SINGLE OUTPUT MODELS		MOR283R3S			MOR2805S			MOR286R3S			MOR289R5S			UNITS
PARAMETER	CONDITION	MIN	TYP	MAX	MIN	TYP	MAX	MIN	TYP	MAX	MIN	TYP	MAX	
OUTPUT VOLTAGE		3.25	3.30	3.35	4.95	5.00	5.05	6.24	6.30	6.36	9.40	9.50	9.60	VDC
OUTPUT CURRENT	V _{IN} = 16 to 40 VDC	0	—	20	0	—	20	0	—	16	0	—	11	A
OUTPUT POWER	V _{IN} = 16 to 40 VDC	0	—	66	0	—	100	0	—	100	0	—	105	W
OUTPUT RIPPLE VOLTAGE	10 kHz - 20 MHz	—	—	—	—	—	—	—	—	—	—	—	—	mV p-p
	Tc = -55°C to +125°C	—	30	80	—	30	80	—	75	100	—	75	120	
	10 kHz - 2 MHz	—	20	50	—	20	50	—	50	60	—	50	80	
	Tc = -55°C to +125°C	—	20	50	—	20	50	—	50	60	—	50	80	
LINE REGULATION	V _{IN} = 16 to 40 VDC	—	0	20	—	0	20	—	0	20	—	0	20	mV
LOAD REGULATION	NO LOAD TO FULL	—	0	20	—	0	20	—	0	20	—	0	30	mV
INPUT VOLTAGE	CONTINUOUS	16	28	40	16	28	40	16	28	40	16	28	40	VDC
	TRANSIENT 120 ms ¹	—	—	50	—	—	50	—	—	50	—	—	50	V
INPUT CURRENT	NO LOAD	—	70	130	—	70	130	—	70	130	—	70	130	mA
	INHIBITED - INH1	—	—	10	—	—	10	—	—	10	—	—	10	mA
	INHIBITED - INH2	—	—	70	—	—	70	—	—	70	—	—	70	
INPUT RIPPLE CURRENT	10 kHz - 20 MHz	—	—	—	—	—	—	—	—	—	—	—	—	mA pp
	Tc = -55°C to +125°C	—	40	90	—	50	130	—	50	100	—	50	130	
EFFICIENCY		74	78	—	78	81	—	81	83	—	81	84	—	%
LOAD FAULT	POWER DISSIPATION	—	—	—	—	—	—	—	—	—	—	—	—	W
	OVERLOAD	—	27	—	—	30	—	—	30	—	—	30	—	
	SHORT CIRCUIT ²	—	—	22	—	—	27	—	—	24	—	—	24	
	RECOVERY ¹	—	—	10	—	—	10	—	—	10	—	—	10	ms
STEP LOAD RESP.	50% – 100% – 50%	—	—	—	—	—	—	—	—	—	—	—	—	mV pk
	TRANSIENT	—	—	250	—	—	250	—	—	500	—	—	500	
	RECOVERY ³	—	—	200	—	—	200	—	—	300	—	—	300	
STEP LINE RESP.	16 – 40 – 16 VDC	—	—	—	—	—	—	—	—	—	—	—	—	mV pk
	TRANSIENT ^{1, 4}	—	—	400	—	—	400	—	—	500	—	—	500	
	RECOVERY ^{1, 3}	—	—	300	—	—	300	—	—	300	—	—	300	
START-UP ⁵	DELAY	—	—	10	—	—	10	—	—	10	—	—	10	ms
	OVERSHOOT ¹	—	0	25	—	0	50	—	0	50	—	0	50	mV pk
INHIBIT PIN CURRENT ¹	UNIT INHIBITED	—	0.1	1.0	—	0.1	1.0	—	0.1	1.0	—	0.1	1.0	mA
CAPACITIVE LOAD ¹	NO EFFECT ON DC PERFORMANCE	—	—	1000	—	—	1000	—	—	1000	—	—	1000	μF

Notes:

1. Guaranteed by design, not tested.

2. Short circuit is measured with a 10 mΩ (±10%) resistive load.

3. Time to settle to within 1% of V_{out}.

4. Transition time > 10 μs

5. Tested on release from inhibit.

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Electrical Characteristics: 25°C Tc, 28 VDC Vin, 100% load, free run, unless otherwise specified.

SINGLE AND DUAL OUTPUT MODELS		MOR2812S			MOR2815S			MOR283R3D			MOR2805D			UNITS
PARAMETER	CONDITIONS	MIN	TYP	MAX	MIN	TYP	MAX	MIN	TYP	MAX	MIN	TYP	MAX	
OUTPUT VOLTAGE ⁵	+V _{OUT}	11.88	12.00	12.12	14.85	15.00	15.15	3.25	3.30	3.35	4.95	5.00	5.05	VDC
	-V _{OUT}	—	—	—	—	—	—	3.22	3.30	3.38	4.92	5.00	5.08	
OUTPUT CURRENT	V _{IN} = 16 to 40 VDC	0	—	9.2	0	—	8	—	±10	20 ⁶	—	±10	20 ⁶	A
OUTPUT POWER	V _{IN} = 16 to 40 VDC	—	—	110	—	—	120	—	—	66 ⁶	—	—	100 ⁶	W
OUTPUT RIPPLE VOLTAGE +V _{OUT} , ±V _{OUT}	10 kHz - 20 MHz Tc = -55°C to +125°C	—	75	120	—	75	150	—	50	80	—	50	80	mV p-p
	10 kHz - 2 MHz Tc = -55°C to +125°C	—	50	100	—	50	120	—	35	50	—	35	50	
LINE REGULATION V _{IN} = 16 to 40 VDC	+V _{OUT}	—	0	20	—	0	20	—	25	50	—	25	50	mV
	-V _{OUT}	—	—	—	—	—	—	—	50	100	—	50	100	
LOAD REGULATION	+V _{OUT}	—	0	30	—	0	30	—	25	50	—	25	50	mV
	-V _{OUT}	—	—	—	—	—	—	—	50	150	—	50	150	
CROSS REGULATION ⁷	NEGATIVE V _{OUT}	—	—	—	—	—	—	—	6	10	—	5	8	%
INPUT VOLTAGE	CONTINUOUS	16	28	40	16	28	40	16	28	40	16	28	40	VDC
	TRANSIENT 120 msec ¹	—	—	50	—	—	50	—	—	50	—	—	50	V
INPUT CURRENT	NO LOAD	—	70	130	—	70	130	—	70	140	—	70	140	mA
	INHIBITED - INH1	—	—	10	—	—	10	—	—	10	—	—	10	mA
	INHIBITED - INH2	—	—	70	—	—	70	—	—	70	—	—	70	
INPUT RIPPLE CURRENT	10 kHz - 20 MHz Tc = -55°C to +125°C	—	50	130	—	50	130	—	60	90	—	60	130	mA p-p
EFFICIENCY		84	86	—	84	87	—	76	77	—	78	81	—	%
LOAD FAULT	POWER DISSIPATION OVERLOAD	—	30	—	—	30	—	—	27	—	—	30	—	W
	SHORT CIRCUIT ²	—	—	22	—	—	20	—	—	22	—	—	27	
	RECOVERY ¹	—	—	10	—	—	10	—	—	10	—	—	10	ms
STEP LOAD RESP. +V _{OUT} , ±V _{OUT}	50% – 100% – 50% TRANSIENT	—	—	600	—	—	600	—	—	250	—	—	250	mV pk
	RECOVERY ³	—	—	300	—	—	300	—	—	200	—	—	200	μs
STEP LINE RESP. +V _{OUT} , ±V _{OUT}	16 – 40 – 16 VDC TRANSIENT ^{1, 4}	—	—	600	—	—	600	—	—	400	—	—	400	mV pk
	RECOVERY ^{1, 3}	—	—	300	—	—	300	—	—	300	—	—	300	μs
START-UP ⁸	DELAY	—	—	10	—	—	10	—	—	10	—	—	10	ms
	OVERSHOOT ¹	—	—	50	—	—	50	—	—	25	—	—	50	mV pk
INHIBIT PIN CURRENT ¹	UNIT INHIBITED	—	0.1	1.0	—	0.1	1.0	—	0.1	1.0	—	0.1	1.0	mA
CAPACITIVE LOAD ¹	NO EFFECT ON DC PERFORMANCE	—	—	1000	—	—	1000	—	—	1000	—	—	1000	μF

Notes:

1. **Guaranteed by design, not tested.**

2. Short circuit is measured with a 10 mΩ (±10%) resistive load.

3. Time to settle to within 1% of Vout.

4. Transition time > 10 μs

5. Output voltage for dual output models is measured at half load.

6. The maximum specification is the total output current/power. Up to 70%

of that total is available from either output provided the other output maintains a minimum of 15% the total power used.

7. Effect on negative Vout from 50%/50% loads to 70%/30% or 30%/70% loads.

8. Tested on release from inhibit.

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DUAL OUTPUT MODELS		MOR286R3D			MOR289R5D			MOR2812D			MOR2815D			UNITS
PARAMETER	CONDITIONS	MIN	TYP	MAX	MIN	TYP	MAX	MIN	TYP	MAX	MIN	TYP	MAX	
OUTPUT VOLTAGE ⁵	+V _{OUT}	6.24	6.30	6.36	9.41	9.50	9.58	11.88	12.00	12.12	14.85	15.00	15.15	VDC
	-V _{OUT}	6.22	6.30	6.38	9.36	9.50	9.63	11.82	12.00	12.18	14.77	15.00	15.23	
OUTPUT CURRENT ⁶	V _{IN} = 16 to 40 VDC	—	±8	16	—	±5.53	11.05	—	±4.58	9.16	—	±4.00	8.00	A ⁶
OUTPUT POWER	V _{IN} = 16 to 40 VDC	—	—	100	—	—	105	—	—	110	—	—	120	W
OUTPUT RIPPLE VOLTAGE +V _{OUT} / -V _{OUT}	10 kHz - 20 MHz Tc = -55°C to +125°C	—	50	100	—	75	120	—	75	120	—	75	150	mV p-p
	10 kHz - 2 MHz Tc = -55°C to +125°C	—	30	60	—	50	80	—	50	100	—	50	120	
LINE REGULATION V _{IN} = 16 to 40 VDC	+V _{OUT}	—	25	50	—	25	50	—	25	50	—	25	50	mV
	-V _{OUT}	—	50	160	—	50	100	—	50	100	—	50	100	
LOAD REGULATION	+V _{OUT}	—	25	50	—	25	50	—	25	50	—	25	50	mV
	-V _{OUT}	—	50	200	—	50	200	—	50	200	—	50	200	
CROSS REGULATION ⁷	NEGATIVE V _{OUT}	—	5	8	—	4	7	—	3	5	—	2	4	%
INPUT VOLTAGE	CONTINUOUS	16	28	40	16	28	40	16	28	40	16	28	40	VDC
	TRANSIENT 120 msec ¹	—	—	50	—	—	50	—	—	50	—	—	50	V
INPUT CURRENT	NO LOAD	—	70	140	—	70	140	—	70	140	—	70	140	mA
	INHIBITED - INH1	—	—	10	—	—	10	—	—	10	—	—	10	mA
	INHIBITED - INH2	—	—	70	—	—	60	—	—	70	—	—	70	
INPUT RIPPLE CURRENT	10 kHz - 20 MHz Tc = -55°C to +125°C	—	—	130	—	—	130	—	—	130	—	—	130	mA p-p
EFFICIENCY		81	83	—	82	84	—	84	86	—	85	87	—	%
LOAD FAULT	POWER DISSIPATION OVERLOAD	—	30	—	—	30	—	—	30	—	—	30	—	W
	SHORT CIRCUIT ²	—	—	24	—	—	24	—	—	24	—	—	20	
	RECOVERY ¹	—	—	10	—	—	10	—	—	10	—	—	10	ms
STEP LOAD RESP. ± V _{OUT}	50% – 100% – 50% TRANSIENT	—	—	500	—	—	500	—	—	600	—	—	600	mV pk
	RECOVERY ³	—	—	300	—	—	300	—	—	300	—	—	300	μs
STEP LINE RESP. ± V _{OUT}	16 – 40 – 16 VDC TRANSIENT ^{1, 4}	—	—	500	—	—	600	—	—	600	—	—	750	mV pk
	RECOVERY ^{1, 3}	—	—	300	—	—	300	—	—	300	—	—	300	μs
START-UP ⁸	DELAY	—	—	10	—	—	10	—	—	10	—	—	10	ms
	OVERSHOOT ¹	—	—	50	—	—	50	—	—	50	—	—	50	mV pk
INHIBIT PIN CURRENT ¹	UNIT INHIBITED	—	0.1	1.0	—	0.1	1.0	—	0.1	1.0	—	0.1	1.0	mA
CAPACITIVE LOAD ¹	NO EFFECT ON DC PERFORMANCE	—	—	1000	—	—	1000	—	—	1000	—	—	1000	μF

Notes:

1. **Guaranteed by design, not tested.**

2. Short circuit is measured with a 10 mΩ (±10%) resistive load.

3. Time to settle to within 1% of Vout.

4. Transition time > 10 μs

5. Output voltage for dual output models is measured at half load.

6. The maximum specification is the total output current/power. Up to 70%

of that total is available from either output provided the other output maintains a minimum of 15% the total power used.

7. Effect on negative Vout from 50%/50% loads to 70%/30% or 30%/70% loads.

8. Tested on release from inhibit.

MOR Single and Dual DC/DC Converters

28 VOLT INPUT – 120 WATT

Typical Performance Curves: 25°C T_c, 28 VDC Vin, 100% load, 20 MHz BW, free run, unless otherwise specified.

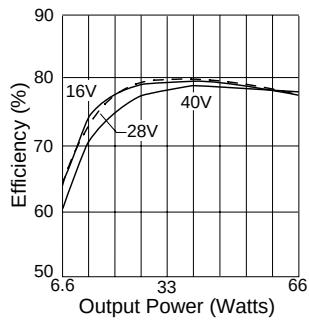


FIGURE 14

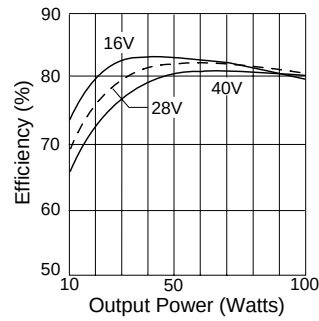


FIGURE 15

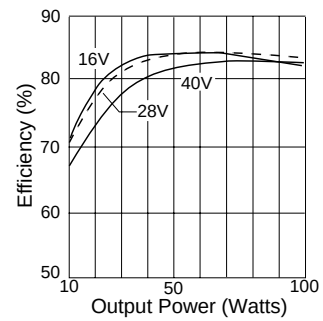


FIGURE 16

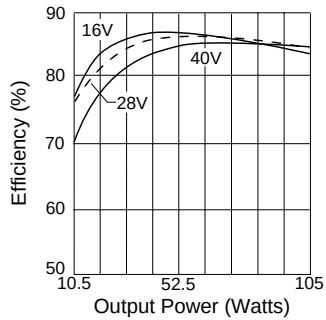


FIGURE 17

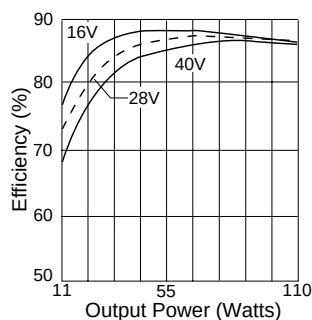


FIGURE 18

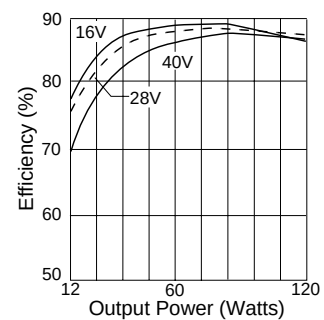


FIGURE 19

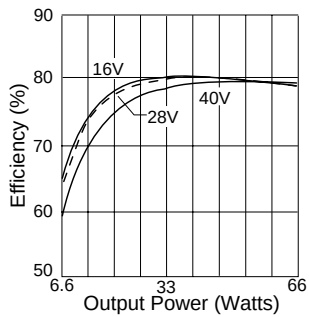


FIGURE 20

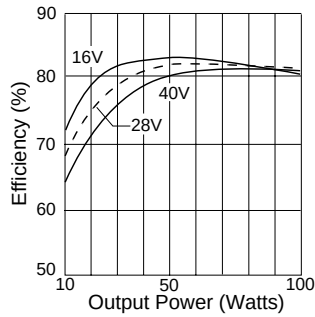


FIGURE 21

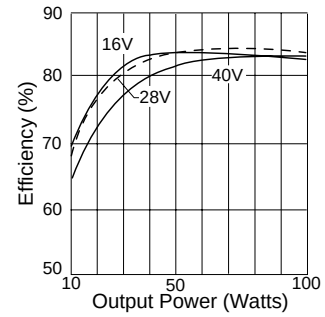


FIGURE 22

MOR Single and Dual DC/DC Converters

28 VOLT INPUT – 120 WATT

Typical Performance Curves: 25°C T_c, 28 VDC Vin, 100% load, 20 MHz BW, free run, unless otherwise specified.

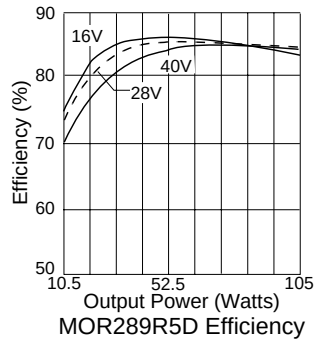


FIGURE 23

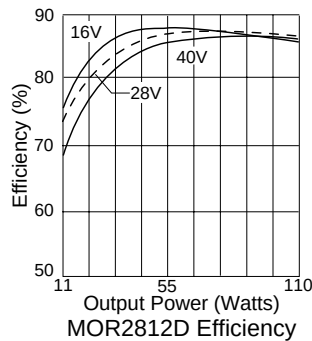


FIGURE 24

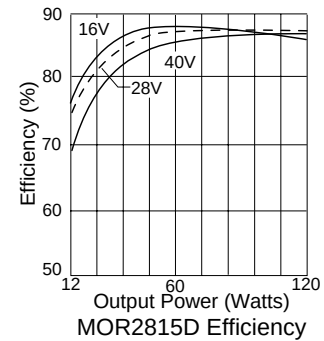


FIGURE 25

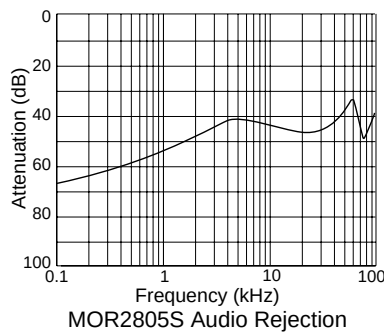


FIGURE 26

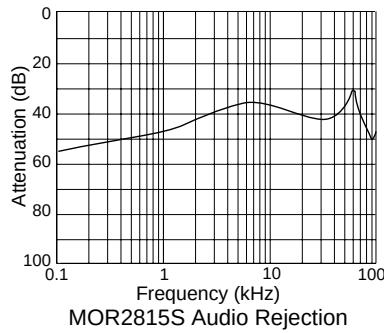


FIGURE 27

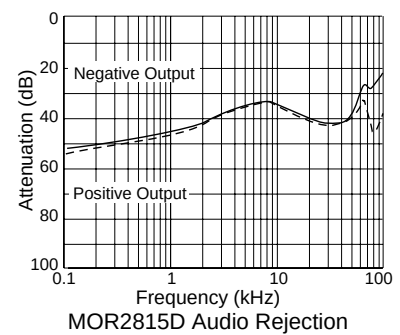
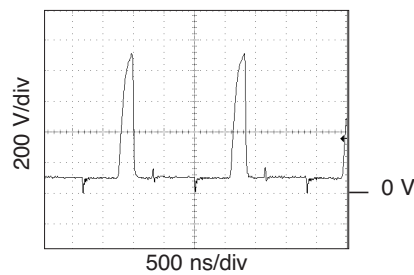
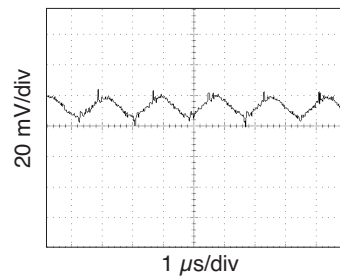


FIGURE 28



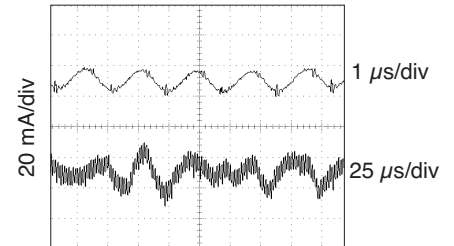
Representative of all models
MOR2812D Sync Out

FIGURE 29



MOR2805S Output Ripple (Vout)

FIGURE 30



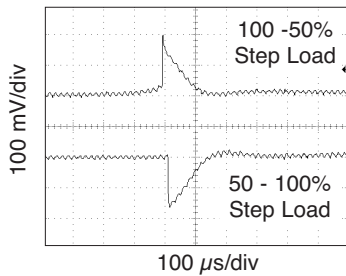
MOR2805S Input Ripple Current (Iin)

FIGURE 31

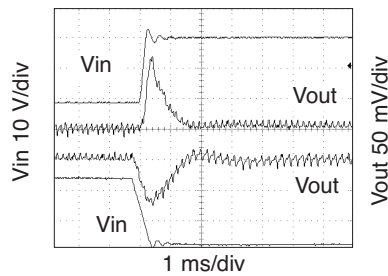
MOR Single and Dual DC/DC Converters

28 VOLT INPUT – 120 WATT

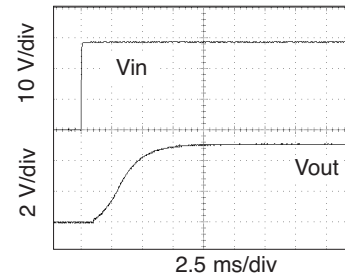
Typical Performance Curves: 25°C Tc, 28 VDC Vin, 100% load, 20 MHz BW, free run, unless otherwise specified.



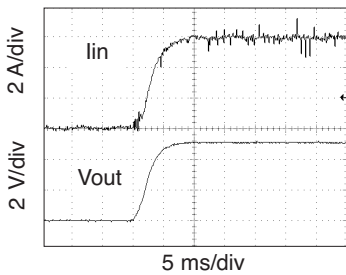
MOR2805S Step Load Response
FIGURE 32



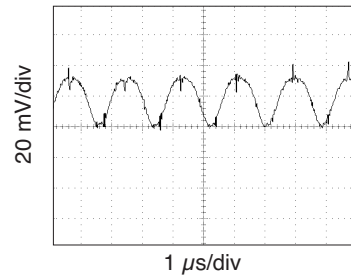
18 to 40 V, 40 to 18 V
MOR2805S Step Line Response
FIGURE 33



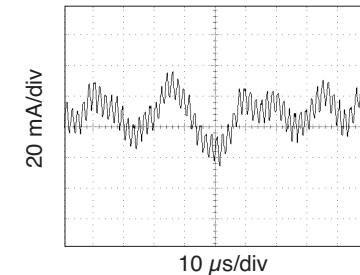
All combinations of line and load
MOR2805S Turn On Response
FIGURE 34



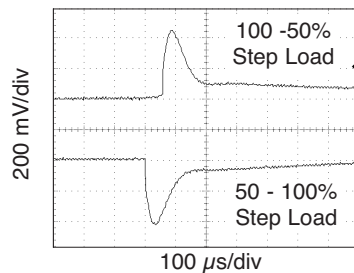
With and without 470 μ F cap. load
MOR2805S Inhibit Release Inrush Current
FIGURE 35



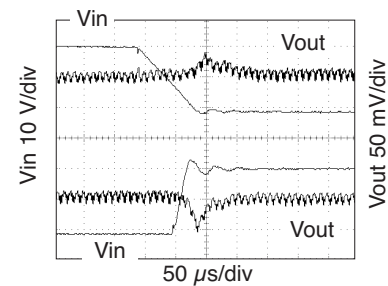
MOR2815S Output Ripple (Vout)
FIGURE 36



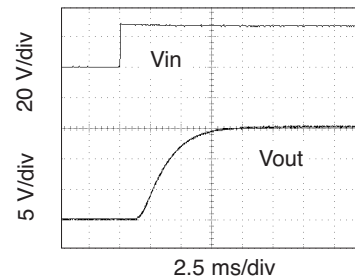
MOR2815S Input Ripple (Iin)
FIGURE 37



MOR2815S Step Load Response
FIGURE 38



18 to 40 V, 40 to 18 V, 50% load
MOR2815S Step Line Response
FIGURE 39

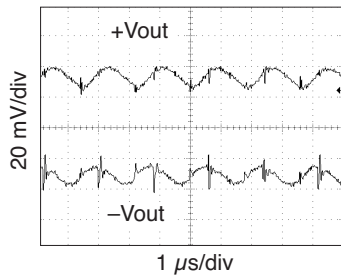


All combinations of line and load
MOR2815S Turn On Response
FIGURE 40

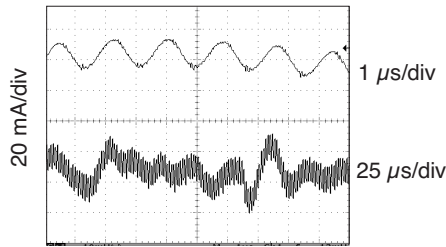
MOR Single and Dual DC/DC Converters

28 VOLT INPUT – 120 WATT

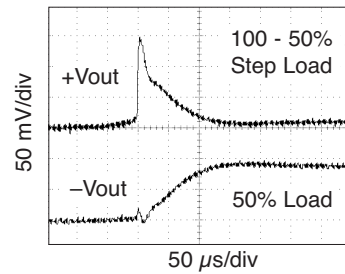
Typical Performance Curves: 25°C Tc, 28 VDC Vin, 100% load, 20 MHz BW, free run, unless otherwise specified.



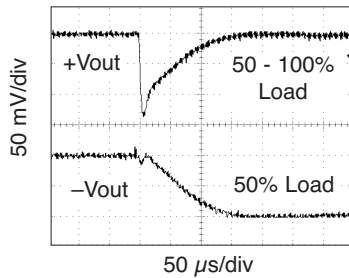
80% load each output
MOR2805D Output Ripple ($\pm V_{out}$)
FIGURE 41



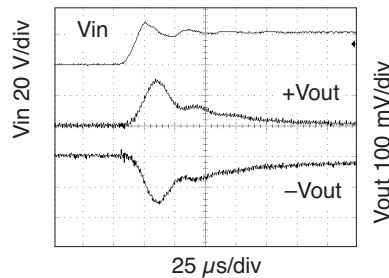
80% load each output
MOR2805D Input Ripple (lin)
FIGURE 42



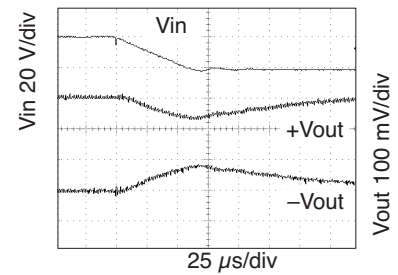
MOR2805D Step Load Response
FIGURE 43



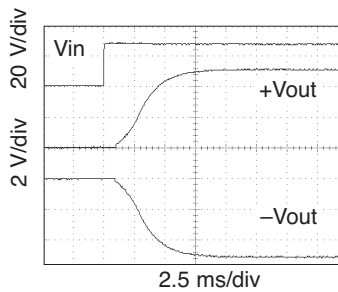
MOR2805D Step Load Response
FIGURE 44



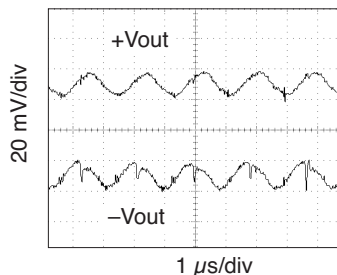
18 to 40 V, 80% load each output
MOR2805D Step Line Response
FIGURE 45



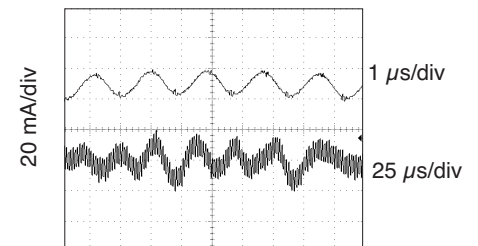
40 to 18 V, 80% load each output
MOR2805D Step Line Response
FIGURE 46



80% load each output
MOR2805D Turn On Response
FIGURE 47



MOR2812D Output Ripple ($\pm V_{out}$)
FIGURE 48

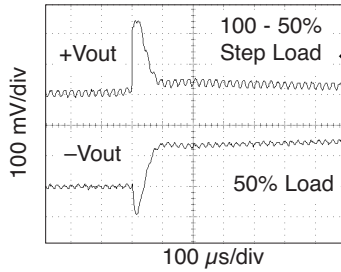


MOR2812D Input Ripple (lin)
FIGURE 49

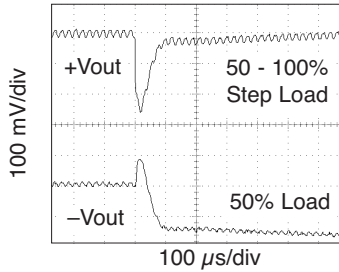
MOR Single and Dual DC/DC Converters

28 VOLT INPUT – 120 WATT

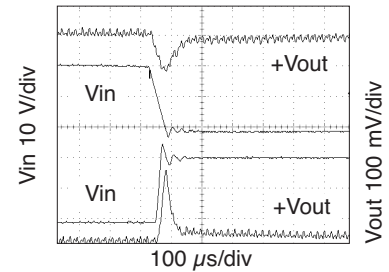
Typical Performance Curves: 25°C Tc, 28 VDC Vin, 100% load, 20 MHz BW, free run, unless otherwise specified.



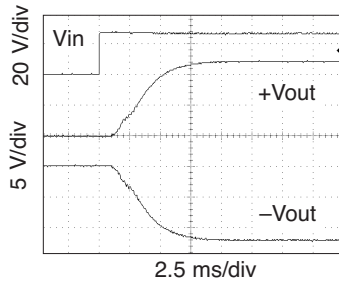
MOR2812D Step Load Response
FIGURE 50



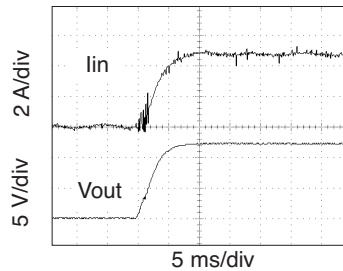
MOR2812D Step Load Response
FIGURE 51



MOR2812D Step Line Response
FIGURE 52



MOR2812D Turn On Response
FIGURE 53



MOR2812D Inhibit Release Inrush Current
FIGURE 54

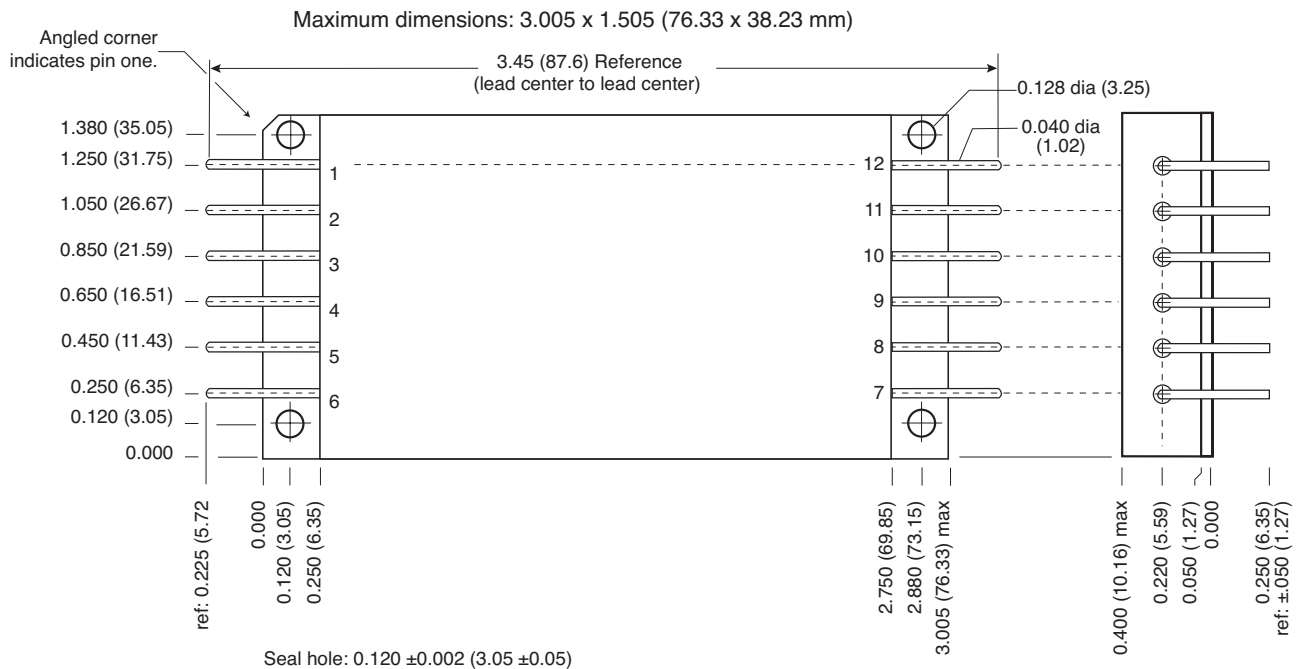
MOR Single and Dual DC/DC Converter Cases

28 VOLT INPUT – 120 WATT

TOP VIEW CASE V*

Flanged case, down leaded

*Designator "V" required in Case Option position of model number.



Case dimensions in inches (mm)

Tolerance ± 0.005 (0.13) for three decimal places
 ± 0.01 (0.2) for two decimal places
 unless otherwise specified

CAUTION

Heat from reflow or wave soldering may damage the device.
 Solder pins individually with heat application not exceeding 300°C for 10 seconds per pin.

Materials

Header Cold Rolled Steel/Nickel/Gold
 Cover Kovar/Nickel
 Pins #52 alloy/Gold compression glass seal

Case V, Rev C, 20060106

Please refer to the numerical dimensions for accuracy. All information is believed to be accurate, but no responsibility is assumed for errors or omissions. Interpoint reserves the right to make changes in products or specifications without notice.
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FIGURE 56: CASE V

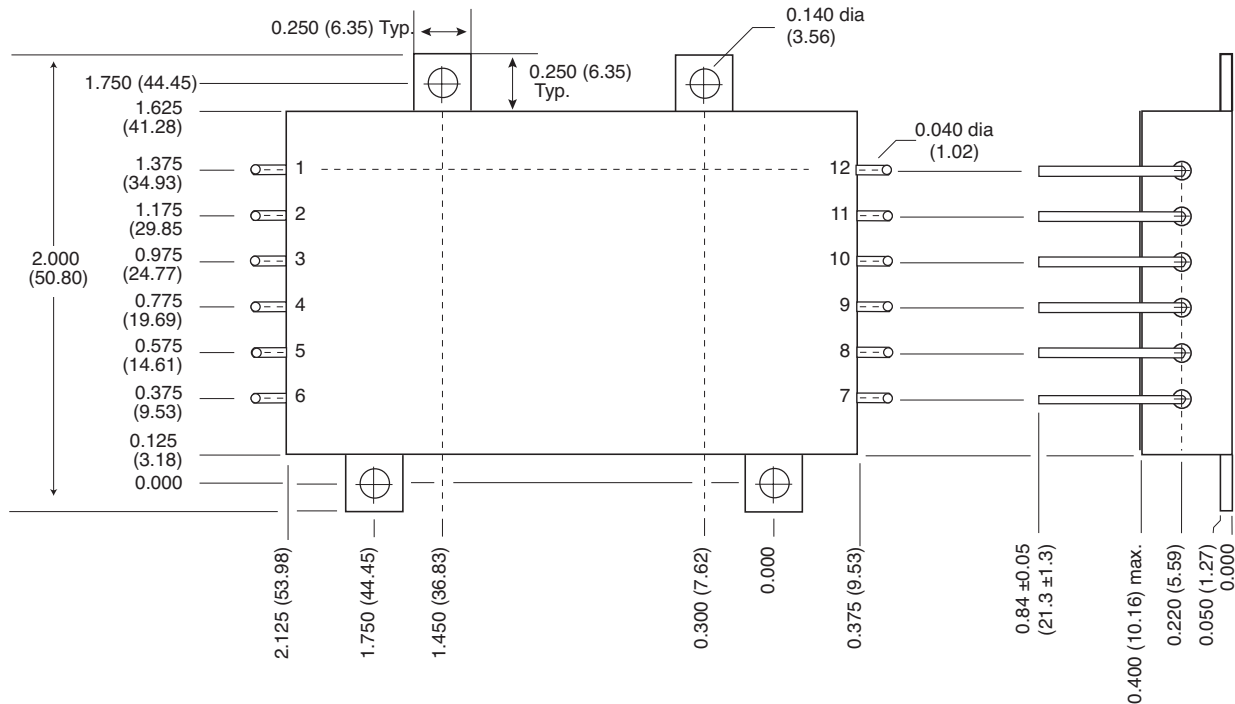
MOR Single and Dual DC/DC Converter Cases

28 VOLT INPUT – 120 WATT

TOP VIEW CASE W*

Tabbed case, up-leaded

*Designator "W" required in Case Option position of model number.



Seal hole: 0.120 ±0.002 (3.05 ±0.05)

Case dimensions in inches (mm)

Tolerance ±0.005 (0.13) for three decimal places
±0.01 (0.2) for two decimal places
unless otherwise specified

CAUTION

Heat from reflow or wave soldering may damage the device.
Solder pins individually with heat application not exceeding 300°C for 10 seconds per pin.

Materials

Header Cold Rolled Steel/Nickel/Gold
Cover Kovar/Nickel
Pins #52 alloy/Gold compression glass seal

Case W, Rev C, 20060106

Please refer to the numerical dimensions for accuracy. All information is believed to be accurate, but no responsibility is assumed for errors or omissions. Interpoint reserves the right to make changes in products or specifications without notice.

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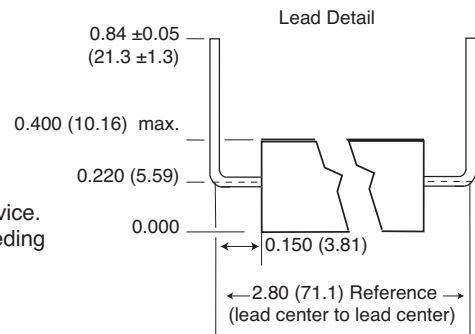


FIGURE 57: CASE W

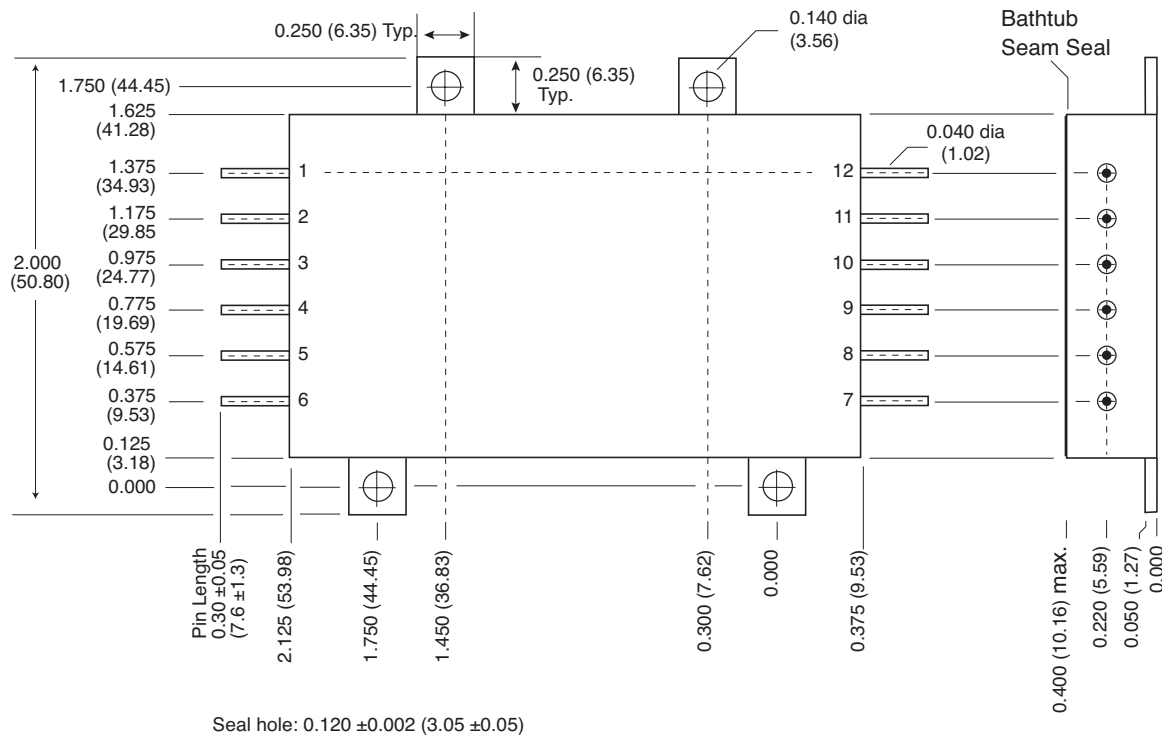
MOR Single and Dual DC/DC Converter Cases

28 VOLT INPUT – 120 WATT

TOP VIEW CASE Y*

Tabbed case, straight-leaded

*Designator "Y" required in Case Option position of model number.



Seal hole: 0.120 ±0.002 (3.05 ±0.05)

Case dimensions in inches (mm)

Tolerance ±0.005 (0.13) for three decimal places
±0.01 (0.2) for two decimal places
unless otherwise specified

CAUTION

Heat from reflow or wave soldering may damage the device.
Solder pins individually with heat application not exceeding 300°C for 10 seconds per pin.

Materials

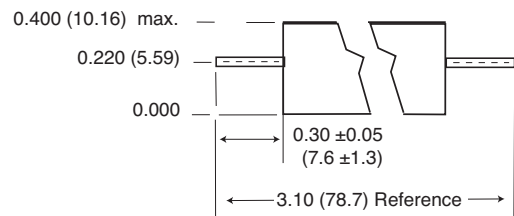
Header Cold Rolled Steel/Nickel/Gold
Cover Kovar/Nickel
Pins #52 alloy/Gold compression glass seal

Case Y, Rev C, 20060106

Please refer to the numerical dimensions for accuracy. All information is believed to be accurate, but no responsibility is assumed for errors or omissions. Interpoint reserves the right to make changes in products or specifications without notice.
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FIGURE 58: CASE Y

Lead Detail



MOR Single and Dual DC/DC Converters

28 VOLT INPUT – 120 WATT

883, CLASS H, QML PRODUCTS – ELEMENT EVALUATION

ELEMENT EVALUATION TEST PERFORMED (COMPONENT LEVEL)	STANDARD (NON-QML) ¹		CLASS H, QML	
	M/S ²	P ³	M/S ²	P ³
Element Electrical (probe)	yes	no	yes	yes
Element Visual	no	no	yes	yes
Internal Visual	no	no	yes	no
Final Electrical	no	no	yes	yes
Wire Bond Evaluation ⁴	no	no	yes	yes
SLAM™/C-SAM: Input Capacitors only (Add'l test, not req. by H or K)	no	no	no	yes

Definitions:

Element Evaluation: Component testing/screening per MIL-STD-883 as determined by MIL-PRF-38534

SLAM™: Scanning Laser Acoustic Microscopy

C-SAM: C - Mode Scanning Acoustic Microscopy

Notes:

1. Non-QML products do not meet all of the requirements of MIL-PRF-38534
2. M/S = Active components (Microcircuit and Semiconductor Die)
3. P = Passive components
4. Not applicable to EMI filters that have no wire bonds

MOR Single and Dual DC/DC Converters

28 VOLT INPUT – 120 WATT

883, CLASS H, QML PRODUCTS – ENVIRONMENTAL SCREENING

TEST	125°C STANDARD non-QML ¹	125°C /ES non-QML ¹	Class H /883 QML
Pre-cap Inspection Method 2017, 2032	yes	yes	yes
Temperature Cycle (10 times) Method 1010, Cond. C, -65°C to 150°C, ambient Method 1010, Cond. B, -55°C to 125°C, ambient	no no	no yes	yes no
Constant Acceleration Method 2001, 3000 g Method 2001, 500g	no no	no yes	yes no
Burn-In Method 1015, 160 hours at 125°C case, typical 96 hours at 125°C case, typical	no no	no yes	yes no
Final Electrical Test MIL-PRF-38534, Group A Subgroups 1 through 6: -55°C, +25°C, +125°C case Subgroups 1 and 4: +25°C case	no yes	no yes	yes no
Hermeticity Test Fine Leak, Method 1014, Cond. A Gross Leak, Method 1014, Cond. C Gross Leak, Dip (1 x 10 ⁻³)	no no yes	yes yes no	yes yes no
Final Visual Inspection Method 2009	yes	yes	yes

Test methods are referenced to MIL-STD-883 as determined by MIL-PRF-38534.

Notes:

1. Non-QML products do not meet all of the requirements of MIL-PRF-38534