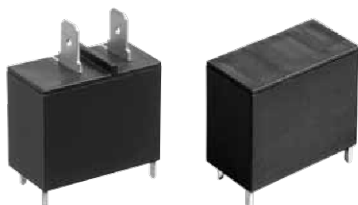




**Load for air conditioner
1 Form A 20A power relays**

LF RELAYS (ALF)



TMP type

PCB type

RoHS compliant

Protective construction: Flux-resistant type

FEATURES

1. Ideal for compressor and inverter loads

- 1) Compressor load: 20A 250V AC
- 2) Inverter load: 20A 100V AC, 10A 200V AC

2. Long insulation distance

- Creepage distance and clearances between contact and coil; Creepage Min. 9.5mm .374inch/ Clearance Min. 8mm .315inch
- Surge withstand voltage: 10,000V

3. "PCB" and "TMP" types available

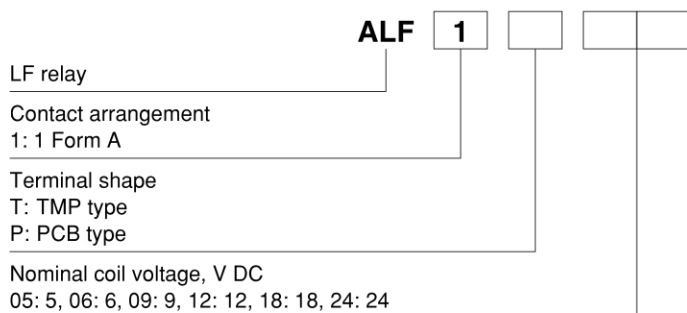
4. Conforms to the various safety standards:

UL/C-UL, TÜV and VDE approved

TYPICAL APPLICATIONS

- 1. Air conditioner
- 2. Refrigerators
- 3. OA equipment

ORDERING INFORMATION



Note: Certified by UL/C-UL, VDE and TÜV

TYPES

Contact arrangement	Nominal coil voltage	Part No.	
		TMP type	PCB type
1 Form A	5V DC	ALF1T05	ALF1P05
	6V DC	ALF1T06	ALF1P06
	9V DC	ALF1T09	ALF1P09
	12V DC	ALF1T12	ALF1P12
	18V DC	ALF1T18	ALF1P18
	24V DC	ALF1T24	ALF1P24

Standard packing: Carton 50 pcs., Case 200 pcs.

RATING

1. Coil data

Nominal coil voltage	Pick-up voltage (at 20°C 68°F)	Drop-out voltage (at 20°C 68°F)	Nominal operating current [±10%] (at 20°C 68°F)	Coil resistance [±10%] (at 20°C 68°F)	Nominal operating power (at 20°C 68°F)	Max. applied voltage (at 20°C 68°F)
5V DC	70%V or less of nominal voltage (Initial)	10%V or more of nominal voltage (Initial)	180 mA	27.8Ω	900mW	110%V of nominal voltage
6V DC			150 mA	40 Ω		
9V DC			100 mA	90 Ω		
12V DC			75 mA	160 Ω		
18V DC			50 mA	360 Ω		
24V DC			37.5mA	640 Ω		

2. Specifications

Characteristics	Item	Specifications	
Contact	Arrangement	1 Form A	
	Contact resistance (Initial)	Max. 100 mΩ (By voltage drop 6 V DC 1A)	
	Contact material	AgSnO ₂ type	
Rating	Nominal switching capacity (resistive load)	20A 250V AC	
	Max. switching power (resistive load)	6,250VA	
	Max. switching voltage	250V AC	
	Max. switching current	25A	
	Nominal operating power	900mW	
	Min. switching capacity (reference value)*1	100mA, 5V DC	
Electrical characteristics	Insulation resistance (Initial)	Min. 1,000MΩ (at 500V DC) Measurement at same location as "Breakdown voltage" section.	
	Breakdown voltage (Initial)	Between open contacts	1,000 Vrms for 1 min. (Detection current: 10 mA)
		Between contact and coil	5,000 Vrms for 1 min. (Detection current: 10 mA)
	Surge breakdown voltage*2 (Between contact and coil) (Initial)	10,000 V	
	Operate time (at nominal voltage) (at 20°C 68°F) (Initial)	Max. 20 ms (excluding contact bounce time.)	
Release time (at nominal voltage) (at 20°C 68°F) (Initial)	Max. 15 ms (excluding contact bounce time) (With diode)		
Mechanical characteristics	Shock resistance	Functional	100 m/s ² (Half-wave pulse of sine wave: 11 ms; detection time: 10μs.)
		Destructive	1,000 m/s ² (Half-wave pulse of sine wave: 6 ms.)
	Vibration resistance	Functional	10 to 55 Hz at double amplitude of 1.5 mm (Detection time: 10μs.)
		Destructive	10 to 55 Hz at double amplitude of 1.5 mm
Expected life	Mechanical (at 180 times/min.)	Min. 2×10 ⁶	
	Electrical (at 20 times/min.)	Min. 10 ⁵ (resistive load)	
Conditions	Conditions for operation, transport and storage*3	Ambient temperature: -40°C to +60°C -40°F to +140°F, Humidity: 5 to 85% R.H. (Not freezing and condensing at low temperature)	
	Max. operating speed	20 times/min. (at nominal switching capacity)	
Unit weight		Approx. 23 g .81 oz	

* Specifications will vary with foreign standards certification ratings.

Notes: *1. This value can change due to the switching frequency, environmental conditions, and desired reliability level, therefore it is recommended to check this with the actual load.

*2. Wave is standard shock voltage of ±1.2×50μs according to JEC-212-1981

*3. The upper limit of the ambient temperature is the maximum temperature that can satisfy the coil temperature rise value. Refer to Usage, transport and storage conditions in NOTES.

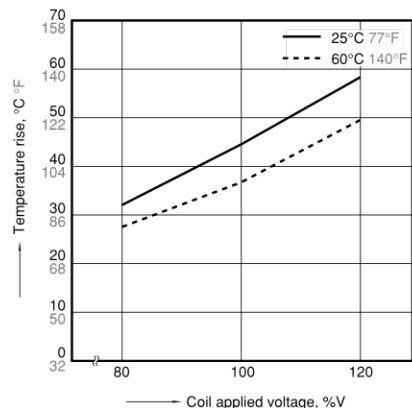
3. Switching capacity

Electrical Life	Resistive load	20 A, 250 V AC (cosφ = 1)	Min. 10 ⁵ (at 20 times/min.)
		25 A, 250 V AC (cosφ = 1)	Min. 10 ⁴ (at 20 times/min.)
	Compressor load	Inrush 70 A (cosφ = 0.7), Steady 20 A (cosφ = 0.9) 250 V AC	Min. 10 ⁵ (at 20 times/min.)
		Inverter load	Inrush 200 A, Steady 20 A 100 V AC
	Inrush 100 A, Steady 10 A 200 V AC		Min. 3×10 ⁴ (at 10 times/min.)

REFERENCE DATA

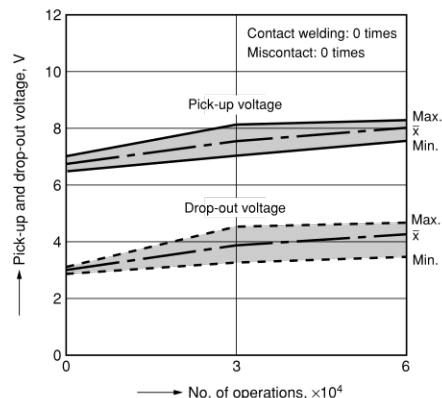
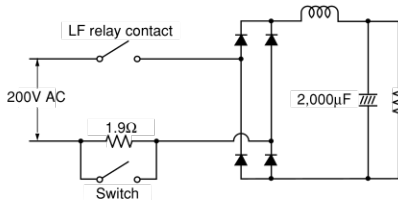
1. Coil temperature rise

Sample: ALF1T12, 6 pcs.
 Point measured: coil inside
 Ambient temperature: 25°C 77°F, 60°C 140°F
 Contact current: 20A



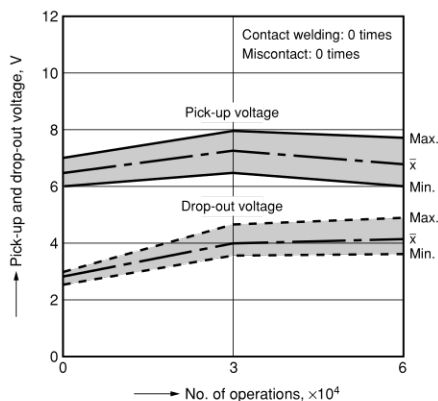
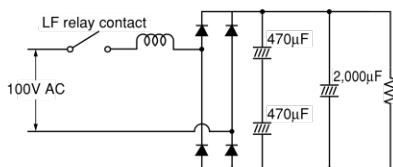
2-(1). 200V AC electrical life test (200V AC, inverter load)

Sample: ALF1T12, 6 pcs.
 Load: Inrush 102A (wave peak value),
 Steady 14.4A (wave peak value)
 Inverter dummy 200V AC
 Switching frequency: ON 1s, OFF 5s
 Circuit:



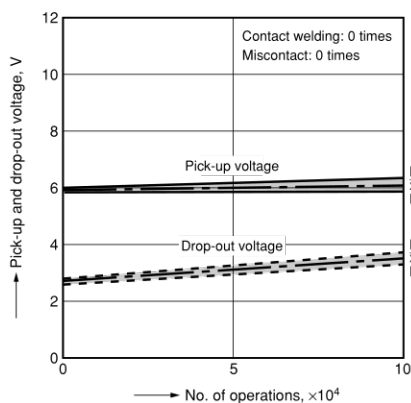
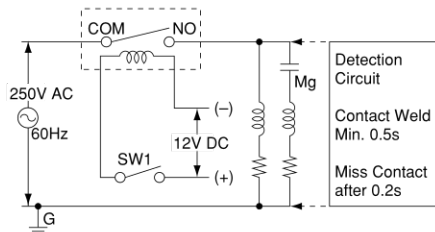
2-(2). 100V AC electrical life test (100V AC, inverter load)

Sample: ALF1T12, 6 pcs.
 Load: Inrush 224A (wave peak value),
 Steady 30.5A (wave peak value)
 Inverter dummy 100V AC
 Switching frequency: ON 1s, OFF 5s
 Circuit:



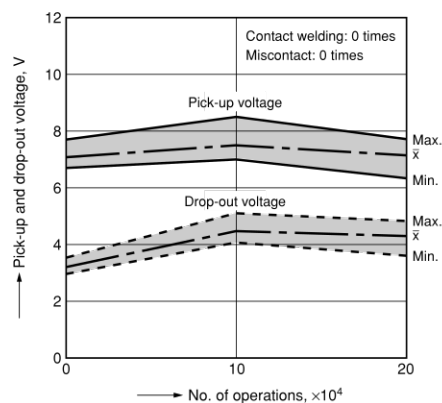
2-(3). Inrush 70.7A, Steady 20A, 250V AC electrical life test (Compressor dummy load)

Sample: ALF1T12, 6 pcs.
 Load: Inrush 70.7A, cosφ = 0.7
 Steady 20A, cosφ 0.9
 250V AC compressor dummy
 Switching frequency: ON 1.5s, OFF 1.5s
 Circuit:



2-(4). Electrical life test (20A 250V AC, resistive load)

Sample: ALF1T12, 6 pcs.
 Switching frequency: ON 1.5s, OFF 1.5s



LF (ALF)

DIMENSIONS (mm inch)

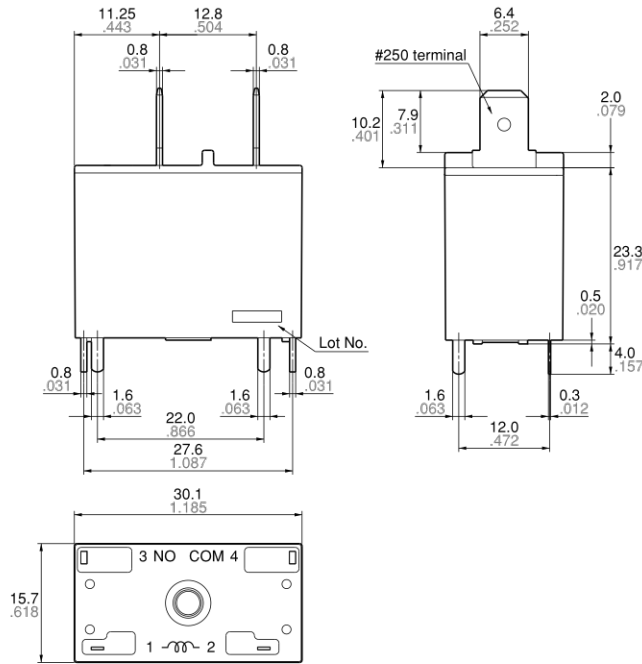
The CAD data of the products with a **CAD Data** mark can be downloaded from: <http://industrial.panasonic.com/ac/e/>

1. TMP type

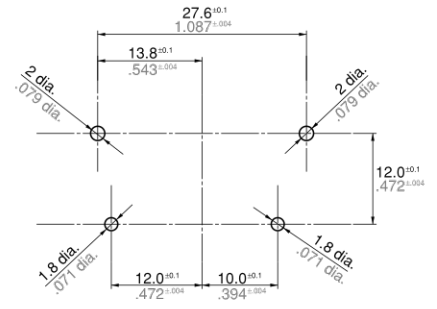
CAD Data



External dimensions

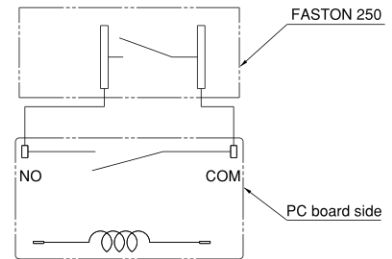


PC board pattern (Bottom view)



Tolerance: $\pm 0.1 \pm 0.004$

Schematic (Bottom view)



Dimension:
 Less than 1mm .039inch:
 Min. 1mm .039inch less than 3mm .118 inch:
 Min. 3mm .118 inch:

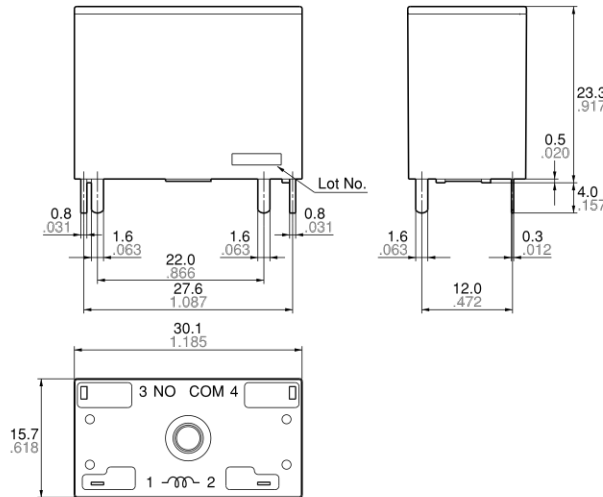
Tolerance
 $\pm 0.1 \pm 0.004$
 $\pm 0.2 \pm 0.008$
 $\pm 0.3 \pm 0.012$

2. PCB type

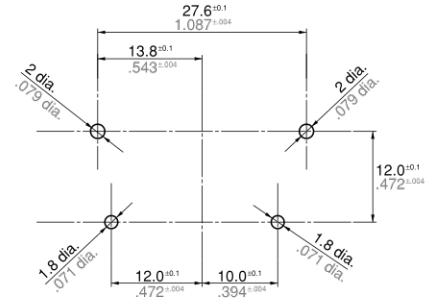
CAD Data



External dimensions

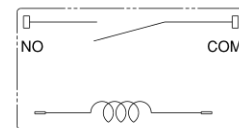


PC board pattern (Bottom view)



Tolerance: $\pm 0.1 \pm 0.004$

Schematic (Bottom view)



Dimension:
 Less than 1mm .039inch:
 Min. 1mm .039inch less than 3mm .118 inch:
 Min. 3mm .118 inch:

Tolerance
 $\pm 0.1 \pm 0.004$
 $\pm 0.2 \pm 0.008$
 $\pm 0.3 \pm 0.012$

SAFETY STANDARDS

UL/C-UL (Recognized)				VDE (Certified)				TÜV (Certified)				TV rating (UL)	
File No.	Contact rating	Temp.	Cycles	File No.	Contact rating	Temp.	Cycles	File No.	Contact rating	Temp.	Cycles	File No.	Contact rating
E43028	25A 277V AC	40°C 104°F	6 × 10 ³	40009169	20A 250V AC (cosφ=1.0)	60°C 140°F	10 ⁴	B 12 06 13461 326	20A 250V AC (cosφ=1.0)	60°C 140°F	10 ⁴	E43028	TV-8
	20A 277V AC	40°C 104°F	10 ⁵		—	—	—		—	—	—		—

* CSA standard: Certified by C-UL

EN/IEC VDE Certified INSULATION CHARACTERISTIC (IEC61810-1)

Item	Characteristic
Clearance/Creepage distance (IEC61810-1)	Min. 5.5mm/5.5mm
Category of protection (IEC61810-1)	RT II
Tracking resistance (IEC60112)	PTI 175
Insulation material group	III a
Over voltage category	III
Rated voltage	250V
Pollution degree	2
Type of insulation (Between contact and coil)	Reinforced insulation
Type of insulation (Between open contacts)	Micro disconnection

NOTES

1. For cautions for use, please read
“GENERAL APPLICATION
GUIDELINES”.

Please contact

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Electromechanical Control Business Division

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